

AMENDMENTS TO THE SPECIFICATION:

Please add the following at page 1, after the title and before line 1:

BACKGROUND

1. Technical Field

Please add the following at page 1, at line 5:

2. Related Art

Please add the following at page 3, at line 8:

BRIEF SUMMARY

Please add the following at page 3, at line 15:

BRIEF DESCRIPTION OF THE DRAWINGS

Please add the following at page 4, at line 8:

DETAILED DESCRIPTION OF EXEMPLARY EMBODIMENTS

Please amend the paragraph beginning at page 5, line 4, as follows:

In order to form an axial shim coil a series of discontinuous arcs can be punched in a ~~sheet~~sheet of conductive material (Figure 3). The discontinuous arcs can include the bridges referred to above with reference to Figure 1. The sheet is then rolled so that opposite ends are adjacent and continuous arcs formed. The opposite ends can be folded about fold lines (12) so that they are juxtaposed in a radial direction. The coil is then located in an MRIS apparatus and electrical connections move to (join) the juxtaposed end portions.